



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2621
Job Sheet 172781



Part No: D2621

Job Qty: 32 ea

Part Name: Latch Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 3/12/18

Description:

Type: Stock

Note: DWG REV B IPP: C 02.02.28 Added inspection level 8 and level 5 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		3/10/18	0.00	0.00	Start Up Waterjet		OK 18/03/29
100	Waterjet	30 pcs		3/10/18	0.00	0.68	Waterjet1		OK 18/03/29
120	QC	30 pcs		3/10/18	0.00	0.00	QC8		OK
130	HandFinish	30 pcs		3/10/18	0.00	0.52	HandFinish1		SA 18-09-02
140	Powdercoat	30 pcs		3/12/18	0.00	0.36	Powdercoat4		OK 18-03-29
150	QC	30 pcs		3/12/18	0.00	0.00	QC3		11
160	Packaging	30 pcs		3/12/18	0.00	0.00	Packaging3	57009	APR 0 3 2018
170	QC21-SA	30 Ea		3/12/18	0.00	0.00	QC21		OK

Part Op 100 - 1-Cut as per Dwg D2621

Descriptions: 140 - START TIME: 2.50

OUT 300° FINISH 3:20

1139700

21 APR 0 5 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	1.8750 sf (.0625 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.040	2	25	0



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CANADA
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Container No: S056755



Part: D2621

Job No: 172781

Serial No/Batch: S056755

Revision:

Inspector:

Date: 03/29/18

180
17
180

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Latch Plate	2.130inches $\pm$ 0.010	2.140 2.120		
2	Latch Plate	0.310inches $\pm$ 0.010	0.320 0.300		
3	Latch Plate	3.380inches $\pm$ 0.010	3.390 3.370		
4	Latch Plate	0.250inches $\pm$ 0.010	0.260 0.240		
5	Latch Plate	0.984inches $\pm$ 0.010	0.994 0.974		
6	Latch Plate	0.573inches $\pm$ 0.010	0.583 0.563		
7	Latch Plate	4.000inches $\pm$ 0.010	4.010 3.990		
8	Latch Plate	0.125inches $\pm$ 0.010	0.135 0.115		

Plex 2/21/18 4:05 PM Dart.Gagnon.Michelle